

## Xerox WorkCentre 5335 drum unit rebuild with CET components, English

Tools and materials needed to rebuild the drum unit	
	<ul style="list-style-type: none"> <li>• <b>PH#2 screwdriver</b></li> <li>• <b>Small flat-head screwdriver</b></li> <li>• <b>Toner vacuum cleaner</b></li> <li>• <b>Lint free cloth</b></li> <li>• <b>Cotton swabs</b></li> <li>• <b>Conductive grease</b></li> <li>• <b>Distilled water</b></li> <li>• <b>Clean disposable gloves</b></li> <li>• <b>CET products:</b> <ul style="list-style-type: none"> <li>○ <b>CET3529N OPC Drum (Japan)</b></li> <li>○ <b>CET3530 Drum Cleaning Blade</b></li> <li>○ <b>CET1600 Drum Chip</b></li> </ul> </li> </ul>

Order	Current subtitles
1	Drum Unit rebuild instructions for Xerox WorkCentre 5325, 5330, 5335
2	Remove the two screws, then remove the drum unit front cover
3	Unplug the two connectors
4	Remove the three screws, then remove the inner front cover
5	Remove the screw, then remove the metal contact plate, and front OPC drum support plate
6	On the opposite side remove the four screws to remove the rear drum unit cover
7	Remove the developer roller drive gear
8	Remove the screw, then pry off the rear OPC drum support plate
9	Holding the OPC drum with fingers, separate the OPC drum section from the developer section
10	Remove the old OPC drum
11	Remove the PCR
12	Remove the two screws, then remove the drum cleaning blade
13	Clean out the waste toner with a toner vacuum
14	Warning: Do not use a conventional vacuum
15	Take out the new CET drum cleaning blade
16	CET3530 Drum cleaning blade
17	Reinstall the new drum cleaning blade into the drum unit, then secure it with two screws
18	Clean the PCR saddles with a cotton swab
19	Apply a small amount of conductive grease into the black contact PCR saddle
20	Wipe the PCR with a clean, dry, lint free cloth
21	Note: If necessary, use a cloth dampened with distilled water following with a dry cloth
22	Reinstall the PCR into the drum unit
23	Warning: Wear clean disposable gloves or do not touch the working surface of the cleaned PCR with bare hands
24	Take out the new CET OPC drum
25	CET3529N

	OPC drum
<b>26</b>	Place the new OPC drum into the drum unit directing the drum gear to the front side
<b>27</b>	Warning: Wear clean disposable gloves or do not touch the working surface of the OPC drum with bare hands
<b>28</b>	Holding the OPC drum with fingers, attach the drum section to the developer section
<b>29</b>	Reinstall the rear OPC drum support plate and developer roller drive gear
<b>30</b>	Secure the rear OPC drum support plate with a screw
<b>31</b>	Reinstall the rear drum unit cover, then secure it with four screws
<b>32</b>	Reinstall the front OPC drum support plate and metal contact plate
<b>33</b>	Secure the metal contact plate with a screw
<b>34</b>	Pry out the old drum chip from the slot on the inner front cover
<b>35</b>	Take out the new CET drum chip
<b>36</b>	CET1600 Drum chip
<b>37</b>	Slide the new drum chip into the slot on the inner front cover
<b>38</b>	Thread the cables through the hole on the inner front cover, then reinstall it onto the drum unit
<b>39</b>	Secure the inner front cover with three screws
<b>40</b>	Arrange the cables in the inner front cover and plug in the two connectors
<b>41</b>	Reinstall the drum unit front cover, then secure it with two screws
<b>42</b>	To find the components used in this video please visit our web site <a href="http://www.cetgroupco.com">www.cetgroupco.com</a>